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REV		DESCRIPTION	REVISIONS	DATE	APPROVED

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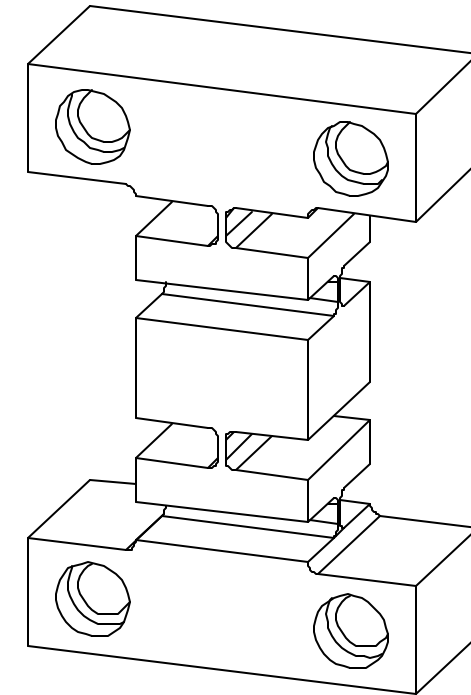
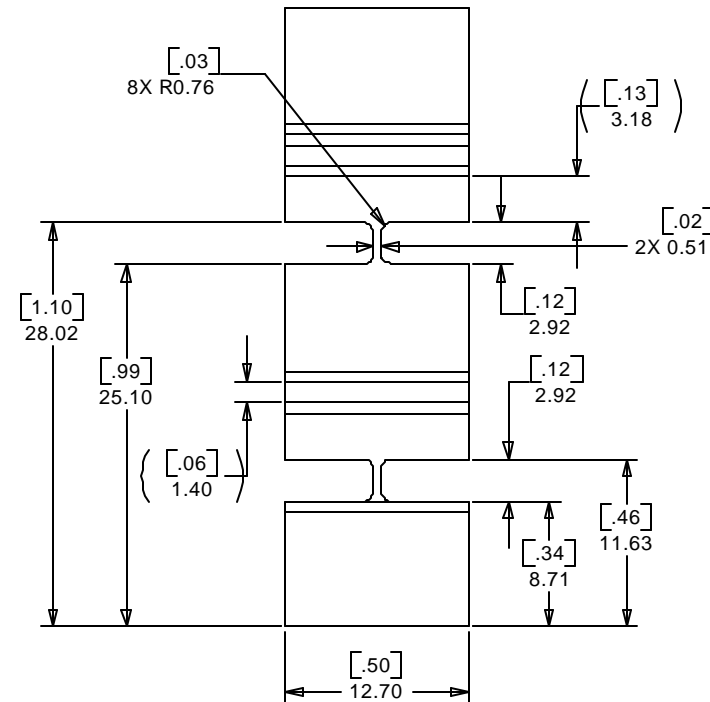
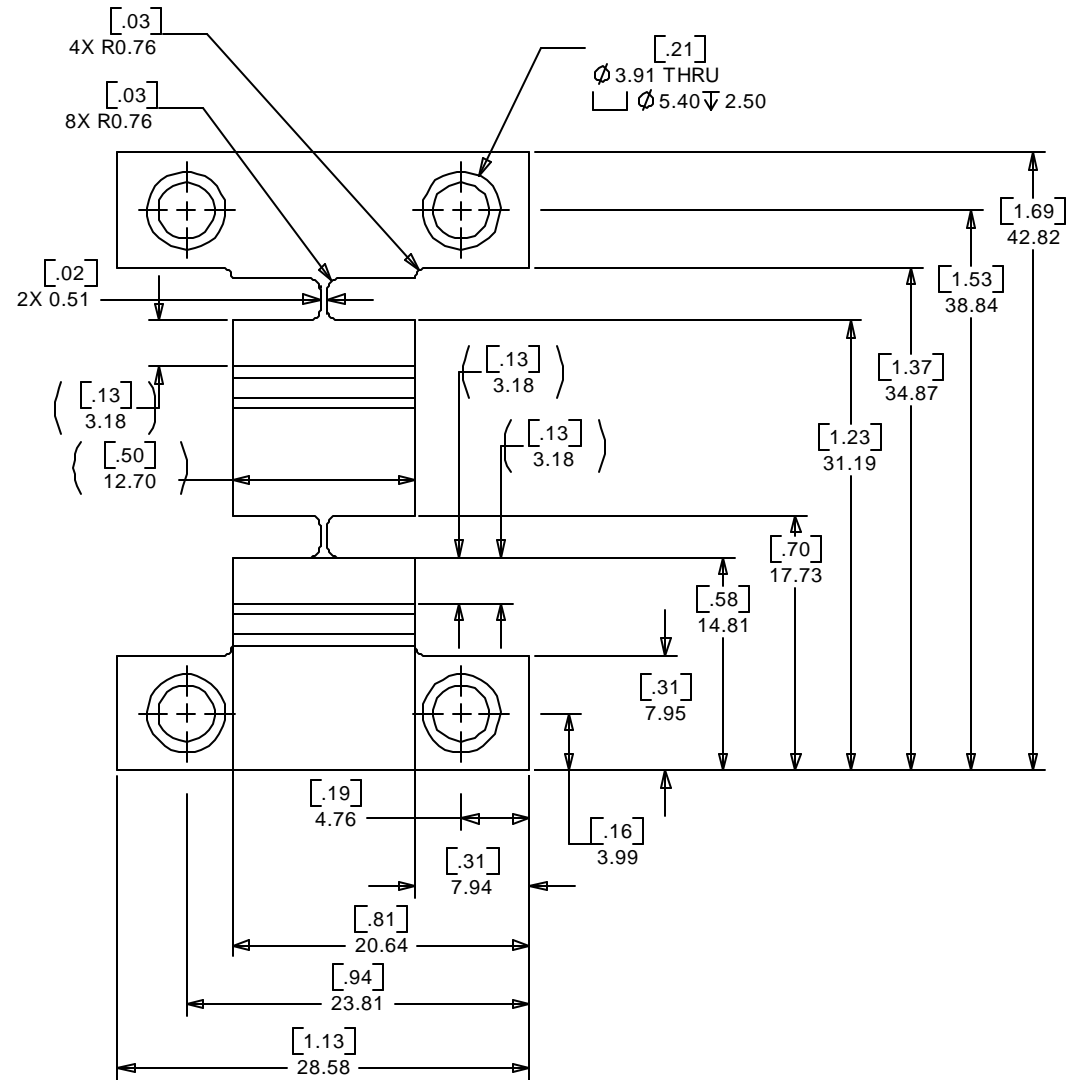
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NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS
- DIMENSIONS AND VALUES IN BRACKETS ARE INCHES AND FOR REFERENCE ONLY
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ASME Y14.36M-1996
- SCREW THREAD CALLOUT PER ASME Y14.6AM-1998
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .38
- ALL INSIDE CORNERS TO BE .38 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .76 TO 1.52 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF OR ON A BAG CONTAINING THE PART.

MATERIAL: Ti-13V-11Cr-3Al, Aged @ 490 Degrees C

**PRELIMINARY
NOT FOR
PRODUCTION**

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE MILLIMETERS -TOLERANCES-	DECIMALS	ANGULAR = +/- .5°	CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	HYTEC, INC		
	.X = +/- .8	.XX = +/- .25		TITLE GLAST TRACKER TRACKER TOWER CORNER FLEXURE MOUNT		
FINISH ALL MACHINED SURFACES 63 RMS FINISH	SIGNATURE		DATE	DWG. NO.	SIZE	SHEET NO.
	Designer	Edward Romero		102-TKR-12-3301	D	1 of 1
	Drawn	Edward Romero				
	Checked	Bill Wids				
	Engineer	Erik Swensen				
	Approved	Erik Swensen		SCALE 4:1		REVISION

NEXT ASSEMBLY
102-TKR-12-1000-1

PART NO.
102-TKR-12-3301 -1

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